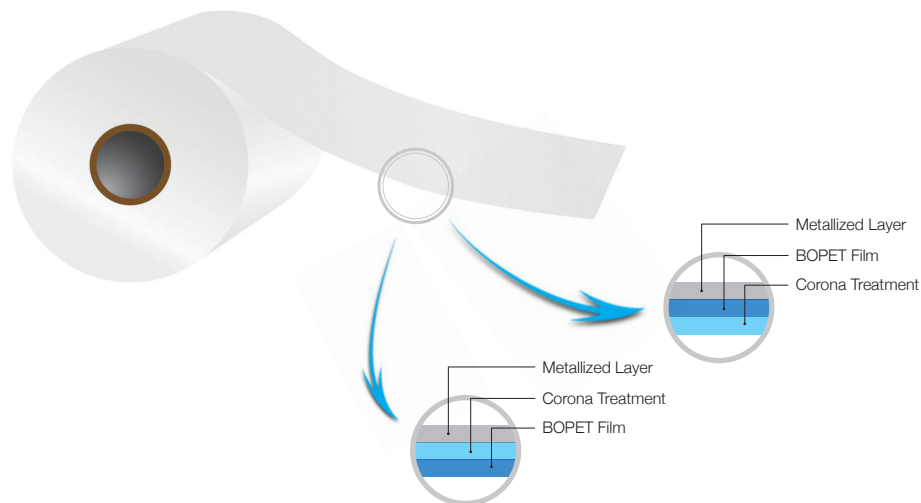


PETLAR-PRM grade is a Biaxially Oriented Vacuum Metallized Polyester Film with enhanced barrier and high gloss properties. The base film used is one side corona treated polyester film. Metallization can be done on corona/untreated side of base film. The film possesses good mechanical, surface & thermal properties and ensures excellent processability.

PETLAR-PRM grade conforms to latest EC directives, REACH specifications and US FDA regulations for food contact applications. This grade is available in a thickness range of 8 to 75 Microns (32-300 Gauge).



APPLICATIONS

- Flexible Packaging
Printing, Coating, Lamination
- Flexible Air Ducts & Air Connectors
(UL Certified)

Standard Roll Presentation - 6 Inch / 152 mm Core Diameter								
Thickness (Micron)	8	10	12	23	36	50	75	
Length (Meters)	3000					495	590	Approx Outer Roll Diameter (mm)
	6000			475	570	675	810	
	9000				560	700		
	12000				650	795		
	18000	485	535	580				
	24000	550	610	660				
	36000	660	735	795				
	42000		800	850				
Width Range	400-2500 mm / 15-99 Inch							
<i>Customised specs also available on request</i>								

Standard Roll Presentation - 3 Inch / 76 mm Core Diameter							
Thickness (Micron)	10	12	23	36	50		
Length (Meters)	3000				400	460	Approx Outer Roll Diameter (mm)
	6000			450			
	9000	370	400	545			
	12000	425	455				
	18000	515	560				
Width Range	400-1500 mm / 15-59 Inch						
<i>Customised specs also available on request</i>							

SRF Limited, Packaging Films Business

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Indore: Plot No C 1-8, C 21-30, Indore Special Economic Zone, Pithampur - 454775, Distt. Dhar, Madhya Pradesh, India.

Kashipur: Plot No -12, Rampura, Ramnagar Road, Kashipur-244713, Distt. Udham Singh Nagar, Uttaranchal, India.

Rayong: D-20, Hemraj Eastern Seaboard Industrial Estate, 112, M003, Tambon Tasith, Amphur Pluakdaeng, Rayong Province 21140, Thailand.



Properties	Unit	Test Method	Product Code										
			PRM0080	PRM0090	PRM0100	PRM0110	PRM0120	PRM0150	PRM0190	PRM0230	PRM0300	PRM0360	
GENERAL													
Nominal Thickness	Micron Gauge	SRF Method	08	09	10	11	12	15	19	23	30	36	
			32	36	40	44	48	60	76	92	120	144	
Yield	m ² /kg	SRF Method	90	80	72	65	60	48	38	31	24	20	
	in ² /lb		63300	56300	50600	46000	42200	33700	26600	22000	16800	14000	
MECHANICAL													
Tensile Strength (min)	MD	kg/cm ² kpsi	ASTM D 882	2000	2000	2000	2000	2000	2000	2000	1900	1900	1900
				29	29	29	29	29	29	27	27	27	
	TD	kg/cm ² kpsi		2100	2100	2100	2100	2100	2100	2100	2000	2000	1900
				30	30	30	30	30	30	29	29	27	
Elongation at Break (min)	MD	%	ASTM D 882	110	110	110	110	110	110	110	120	120	125
	TD			100	100	100	100	100	100	100	110	110	115
THERMAL													
Shrinkage (150°C, 30 min)	MD	%	ASTM D 1204	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2
	TD			0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4
OPTICAL, BARRIER & METAL BOND STRENGTH													
Optical Density*	-	SRF Method	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	
WVTR (38°C & 90% RH)	gm/m ² /day	ASTM F 1249	<1.5	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	
	gm/100in ² /day		<0.09	<0.06	<0.06	<0.06	<0.06	<0.06	<0.06	<0.06	<0.06	<0.06	
OTR (23°C & 0% RH)	cc/m ² /day	ASTM D 3985	<1.5	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	
	cc/100in ² /day		<0.09	<0.06	<0.06	<0.06	<0.06	<0.06	<0.06	<0.06	<0.06	<0.06	
Metal Bond Strength	gm/25mm	SRF Method	240	240	240	240	240	240	240	240	240	240	
OPTICAL, BARRIER & METAL BOND STRENGTH													
Optical Density*	-	SRF Method	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	
WVTR (38°C & 90% RH)	gm/m ² /day	ASTM F 1249	<1.0	<0.7	<0.7	<0.7	<0.7	<0.7	<0.7	<0.7	<0.7	<0.7	
	gm/100in ² /day		<0.06	<0.04	<0.04	<0.04	<0.04	<0.04	<0.04	<0.04	<0.04	<0.04	
OTR (23°C & 0% RH)	cc/m ² /day	ASTM D 3985	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	
	cc/100in ² /day		<0.06	<0.06	<0.06	<0.06	<0.06	<0.06	<0.06	<0.06	<0.06	<0.06	
Metal Bond Strength	gm/25mm	SRF Method	240	240	240	240	240	240	240	240	240	240	

* As measured on Tobias Densitometer MD – Machine Direction | TD – Transverse Direction

Notes: 1) Metallized side is available wound inside/outside of the roll - customer to specify accordingly; 2) Metallization with Plasma Treatment for uniform and enhanced metal adhesion is available; 3) Above properties can be modified to suit customer's requirement; 4) Unless otherwise specified, the values given above are nominal.

DISCLAIMER

The information given above is known to the best of our knowledge and experience. Some of the properties can be changed as a result of supplier's effort to improve upon the quality of production efficiency of the subject. The information is believed to be the true and accurate and is not intended to violate any statutory condition or right of third party. SRF makes no warranty, express or implied, as to the fitness of the product for any specific use or purpose. The above data is purely for the readers' consideration, investigation and verification and should be read in conjunction with the conditions for sale or contract.