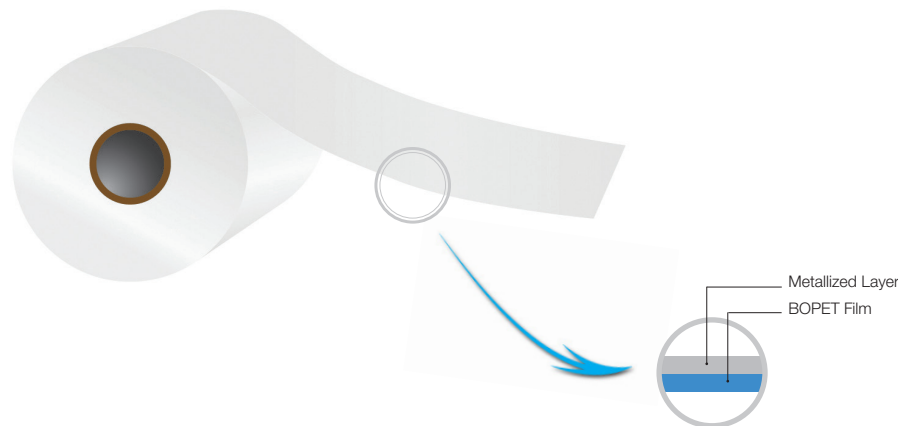


PETLAR-PM grade is a Biaxially Oriented Vacuum Metallized Polyester Film with good barrier and high gloss properties. The base film used is plain polyester film with no surface treatment. The film possesses good mechanical, surface & thermal properties and ensures excellent processability. PETLAR-PM grade conforms to latest EC directives, REACH specifications and US FDA regulations for food contact applications. This grade is available in a thickness range of 8 to 75 Microns (32-300 Gauge).



APPLICATIONS

- Flexible Packaging
Printing, Coating, Lamination
- Decorative Applications

Standard Roll Presentation - 6 Inch / 152 mm Core Diameter										
		Thickness (Micron)	8	10	12	23	36	50	75	
Length (Meters)	3000							495	590	
	6000				475	570	675	810		
	9000				560	700				
	12000				650	795				
	18000	485	535	580						
	24000	550	610	660						
	36000	660	735	795						
	42000		800	850						
Width Range		400-2500 mm / 15-99 Inch								
<i>Customised specs also available on request</i>										

Standard Roll Presentation - 3 Inch / 76 mm Core Diameter								
		Thickness (Micron)	10	12	23	36	50	
Length (Meters)	3000					400	460	
	6000				450			
	9000	370	400	545				
	12000	425	455					
	18000	515	560					
Width Range		400-1500 mm / 15-59 Inch						
<i>Customised specs also available on request</i>								

SRF Limited, Packaging Films Business

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Kashipur: Plot No -12, Rampura, Ramnagar Road, Kashipur-244713, Distt. Udham Singh Nagar, Uttaranchal, India.

Rayong: D-20, Hemraj Eastern Seaboard Industrial Estate, 112, M003, Tambon Tasith, Amphur Pluakdaeng, Rayong Province 21140, Thailand.



Typical values

Properties	Unit	Test Method	Product Code											
			PM0080	PM0090	PM0100	PM0110	PM0120	PM0150	PM0190	PM0230	PM0300	PM0360		
GENERAL														
Nominal Thickness	Micron	SRF Method	08	09	10	11	12	15	19	23	30	36		
	Gauge		32	36	40	44	48	60	76	92	120	144		
Yield	m ² /kg		90	80	72	65	60	48	38	31	24	20		
	in ² /lb		63300	56300	50600	46000	42200	33700	26600	22000	16800	14000		
MECHANICAL														
Tensile Strength (min)	MD	kg/cm ²	ASTM D 882	2000	2000	2000	2000	2000	2000	2000	1900	1900	1900	
		kpsi		29	29	29	29	29	29	29	27	27	27	
	TD	kg/cm ²		2100	2100	2100	2100	2100	2100	2100	2100	2000	2000	1900
		kpsi		30	30	30	30	30	30	30	30	29	29	27
Elongation at Break (min)	MD	%	ASTM D 882	110	110	110	110	110	110	110	120	120	125	
	TD	%		100	100	100	100	100	100	100	100	110	115	
THERMAL														
Shrinkage (150°C, 30 min)	MD	%	ASTM D 1204	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	
	TD			0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	
OPTICAL, BARRIER & METAL BOND STRENGTH														
Optical Density*	-	SRF Method	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2		
WVTR (38°C & 90% RH)	gm/m ² /day	ASTM F 1249	1.5	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0		
	lb/100in ² /day		0.09	0.06	0.06	0.06	0.06	0.06	0.06	0.06	0.06	0.06		
OTR (23°C & 0% RH)	cc/m ² /day	ASTM D 3985	1.5	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0		
	cc/100in ² /day		0.09	0.06	0.06	0.06	0.06	0.06	0.06	0.06	0.06	0.06		
Metal Bond Strength	gm/25mm	SRF Method	200	200	200	200	200	200	200	200	200	200		

* As measured on Tobias Densitometer MD – Machine Direction | TD – Transverse Direction

Notes: 1) Metallized side is available wound inside/outside of the roll - customer to specify accordingly; 2) Metallization with Plasma Treatment for uniform and enhanced metal adhesion is available; 3) Optical Density upto 2.5 is available on request; 4) Above properties can be modified to suit customer's requirement; 5) Unless otherwise specified, the values given above are nominal.

DISCLAIMER

The information contained herein is to be used only as a guideline for using PETLAR film. The specifications and characteristics mentioned are based on reliable test procedures. Users of this film should make independent assessment by their own for its suitability to their end use. SRF Ltd does not offer any guarantee on the results and does not accept any liability arising out of the use of the information contained herein.